

Work Order ID 134110

Thursday, July 02, 2015 7:19:32 AM

134110

Page 1

Item ID: D3805-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Run-on Landing Wearplate Fwd
 Start Date: 7/2/2015 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 7/2/2015 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 15-07-02 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3805	C

100 0.00 x4 15-07-03 WAL
100
 Large Fab
 Large Fab
 Memo 0.03
 1- On D3806-1, fill cut outs with hardcoat welding rod as per dwg D3805
 2059 B Hardcoat Welding Rod
 BATCH#: M131995
 2-weld D3806-1 to D3805-1 together as per dwg D3805
 304 S.S. Welding Rod
 BATCH #: M128077
 3-Transfer drill holes in bar
 110 QC9- Inspect visual per QSI004- Fusion Welds 0.00
110
 QC Memo 0.00
 Quality Control

DAS
9
9-89

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									
150		0.00							
150									
Small Fab	Memo	0.01							
Small Fab	1- After finish, coat entire top (concave) surface as per note 11 on sheet 2 dwg D3805. TEXTURED COATING B#: <u>132390</u>								
160	QC5- Inspect part completeness to step on W/O	0.00							
160									
QC	Memo	0.00							
Quality Control									

DAS
9
9-89

DAS
41
9-89

15-7-7

DAS
38
9-89

JUL 08 2015

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Item ID: D3805-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Run-on Landing Wearplate Fwd

Start Date: 7/2/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/2/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

Identify as per dwg & Stock Location: FP-002 0.00***170***

Packaging

Memo

0.00

Packaging

LOCATION : FP002

X4 d 8/15/07/13

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.01

Quality Control

MLJ JUL 13 2015MLJ JUL 13 2015

Picklist Print

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Parent Item: D3805-041

D3805-041

Parent Item Name: Run-on Landing Wearplate Fwd

Start Date: 7/2/2015

Required Date: 7/2/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:EC IPP Rev:B 09-03-04 rev.a as per dwg DD verified by:EC IPP Rev:C 11.10.04 rev.b as per dwg DD verified by:EC IPP REV:D 14.04.22 DWG REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3805-1

Manufactured

No

100

Each

7.0000

1

4

D3805-1

Plate

**

Location

Loc Qty

Loc Code

WA002

7

130510 x 4

7

D3806-1

Manufactured

No

100

Each

4.0000

1

4

D3806-1

Bar

**

Location

Loc Qty

Loc Code

WA001

4

132656 x 4

4

x4

15-07-03 MAL

x4

15-07-03 MAL